



INTERNATIONAL ATOMIC ENERGY AGENCY  
**NUCLEAR DATA SERVICES**  
DOCUMENTATION SERIES OF THE IAEA NUCLEAR DATA SECTION

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**IAEA-NDS-210**

27 November 2003

Technical Report on  
**FORMATTING OF CROSS SECTIONS**  
**FOR PRODUCTION OF DIAGNOSTIC RADIONUCLIDES**  
**IN ENDF-6 FORMAT**

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Summary documentation

**Abstract:** This report sets out the procedure undertaken to prepare and verify a set of evaluated nuclear data files in ENDF-6 format from the charged particle cross-section database for medical radioisotope production.

The report is available online on <http://www-nds.iaea.org/nds-210.pdf>

The data in ENDF-6 format are available on <http://www-nds.iaea.org/medical/>

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The IAEA-NDS would appreciate any comment on this report at: [services@iaeand-iaea.org](mailto:services@iaeand-iaea.org)

Vienna, 2003-11-27

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## 1. Introduction

The IAEA Coordinated Research Project (CRP) "Charged particle cross section database for medical radioisotope production: Diagnostic radioisotopes and monitor reactions" was completed in 1999. The results were published as an IAEA-TECDOC [1] and they are also available in tabular and graphical form on the IAEA/NDS web page <http://www-nds.iaea.org/medical/>. Although this format is sufficient for many users, a more general format as ENDF-6 is strongly recommended for exchanging cross section data and for modern production optimization techniques. Therefore, there was a need to convert the cross section data for medical radioisotope production into ENDF-6 format.

## 2. Formatting of evaluated nuclear data files

The evaluation methods applied for the reactions of interest are well described in reference [1]. The procedure was divided in three main steps:

- Compilation of experimental data available.
- Nuclear model calculations and experimental data fitting.
- Selection of the recommended values.

A total of 22 monitor reactions, 16 gamma emitter reactions and 10 positron emitter reactions were evaluated in the frame of the CRP (Table 1). To convert the tabular data into ENDF-6 format [2], additional information had to be supplemented from other data sources. It was necessary to supply the reaction Q values, relative mass AWR of the target and the threshold energy  $E_{th}$  of the reaction. Furthermore, the traditional ENDF-6 formatted files parameters such as ZA, MAT, AWI among others, were also defined for each case. A brief description of the main procedure used to generate the evaluated data files is given below.

### 2.1 Calculation of reaction Q values and threshold energies

Table 2 shows the mass-difference Q values (QM) and threshold energies adopted for each reaction. The values were calculated using the web application QCALC (<http://www.nndc.bnl.gov/nndc/qcalc/>) from the Brookhaven National Laboratory nuclear data services. Threshold energies for endothermic reactions are calculated by the expression:

$$E_{th} = \frac{m_3 + m_4}{m_3 + m_4 - m_1} |Q|$$

where  $m_3$  and  $m_1$  are the masses of the outgoing and incident particles respectively and  $m_4$  is the mass of the product nuclide.  $Q$  represents the mass-difference Q-value (QM).

ENDF-6 format rules state that if the value of Q is not well defined (as in elements or for summation reactions like MT=5), the least negative value of Q should be selected taking into account the different component and possible reactions. For non-threshold reactions the highest positive Q-value was used.

### 2.2 Masses in neutron mass units (AWR)

Values of AWR were also calculated using the application QCALC based on the recommended masses given in reference [3]. For incident particles the relative mass in neutron units (AWI) was taken from reference [2].

**Table 1. Charge particle reactions for medical radioisotope production**

No.	Reaction	Type	T <sub>1/2</sub>	E <sub>γ</sub> [KeV]	I <sub>γ</sub> or β <sup>+</sup> [%]	Energy range [MeV]	Base of recommended values
1	27Al(p,x)22Na	monitor	2.60y	1274.5	99.94	30 - 100	Spline fit
2	27Al(p,x)24Na	monitor	14.96h	1368.6, 2754.0	100, 99.94	30 - 100	Spline fit
3	natTi(p,x)48V	monitor	15.98d	983.5, 1312.0	99.99, 97.49	5 - 30	Pade fit
4	natNi(p,x)57Ni	monitor	1.50d	1377.6	77.9	15 - 50	Spline fit
5	natCu(p,x)56Co	monitor	77.70d	846.8, 1238.3	99.9, 67.0	50 - 100	Spline fit
6	natCu(p,x)62Zn	monitor	9.26h	596.7	25.7	14 - 60	Spline fit
7	natCu(p,x)63Zn	monitor	38.1m	669.8, 962.2	8.4, 6.6	4.5 - 50	Pade fit
8	natCu(p,x)65Zn	monitor	244.1d	1115.5	50.75	2.5 - 100	Pade fit
9	27Al(d,x)22Na	monitor	2.60y	1274.5	99.94	29.5 - 80	Pade fit
10	27Al(d,x)24Na	monitor	14.96h	1368.6, 2754.0	100, 99.94	15 - 80	Pade fit
11	natTi(d,x)48V	monitor	15.98d	983.5, 1312.0	99.99, 97.49	9 - 50	Pade fit
12	natFe(d,x)56Co	monitor	77.70h	846.8, 1238.3	99.9, 67.0	8 - 80	Spline fit
13	natNi(d,x)61Cu	monitor	3.40h	283.0, 656.0	12.5, 10.66	2.5 - 50	Pade fit
14	27Al(3He,x)22Na	monitor	2.60y	1274.5	99.94	10 - 100	Spline fit
15	27Al(3He,x)24Na	monitor	14.96h	1368.6, 2754.0	100, 99.94	25 - 100	Spline fit
16	natTi(3He,x)48V	monitor	15.98d	983.5, 1312.0	99.99, 97.49	16 - 100	Spline fit
17	27Al(a,x)22Na	monitor	2.60y	1274.5	99.94	29 - 100	Spline fit
18	27Al(a,x)24Na	monitor	14.96h	1368.6, 2754.0	100, 99.94	50 - 100	Pade fit
19	natTi(a,x)51Cr	monitor	27.70d	320.1	9.83	5 - 40	Pade fit
20	natCu(a,x)66Ga	monitor	9.49h	1039.3	37.9	8 - 30	Pade fit
21	natCu(a,x)67Ga	monitor	3.26d	93.3, 184.6	37.0, 20.4	15 - 50	Spline fit
22	natCu(a,x)65Zn	monitor	244.1d	1115.5	50.75	15 - 50	Pade fit
23	67Zn(p,n)67Ga	gamma	3.26d	93.3, 184.6	37.0, 20.4	2 - 25	Pade fit
24	68Zn(p,2n)67Ga	gamma	3.26d	93.3, 184.6	37.0, 20.4	13 - 30	Pade fit
25	123Te(p,n)123I	gamma	13.2h	159.0	83.3	4 - 20	ALICE IPPE nor.
26	124Te(p,2n)123I	gamma	13.2h	159.0	83.3	12 - 30	ALICE IPPE nor.
27	124Te(p,n)124I	gamma	4.18d	602.7	61.0	5 - 30	ALICE IPPE nor.
28	82Kr(p,2n)81Rb	gamma	4.58h	190.4	64.3	14.5 - 80	Spline fit
29	natKr(p,2n)81Rb	gamma	4.58h	190.4	64.3	14.5 - 80	Spline fit
30	203Tl(p,3n)201Pb	gamma	9.33h	331.2	79.0	18 - 36	Spline fit
31	203Tl(p,2n)202Pbm	gamma	3.62h	422.2	86.0	9 - 27	Pade fit
32	203Tl(p,4n)200Pb	gamma	21.5h	147.6	37.7	27.5 - 36	Spline fit
33	111Cd(p,n)111In	gamma	2.8d	171.3, 245.4	90.24, 94.0	4 - 30	ALICE IPPE
34	112Cd(p,2n)111In	gamma	2.8d	171.3, 245.4	90.24, 94.0	11.5 - 35	Spline fit
35	127I(p,5n)123Xe	gamma	2.08h	148.9	49.0	16.5 - 40	Spline fit
36	127I(p,3n)125Xe	gamma	16.9h	188.4	54.9	20 - 100	ALICE IPPE
37	124Xe(p,2n)123Cs	gamma	5.87m	97.4	14.5	15.5 - 40	Pade fit
38	124Xe(p,np)123Xe	gamma	2.08h	148.9	49.0	16.5 - 40	Pade fit
39	14N(p,a)11C	positron	20.39m		99.8	4 - 25	Pade fit
40	16O(p,a)13N	positron	9.96m		99.8	6 - 20	Pade fit
41	15N(p,n)15O	positron	2.04m		99.9	1 - 15	Pade fit
42	14N(d,n)15O	positron	2.04m	Two 511 KeV	99.9	4 - 20	Pade fit
43	18O(p,n)18F	positron	109.8m	gamma rays	97.0	2.5 - 20	Pade fit
44	natNe(d,x)18F	positron	109.8m	formed in the	97.0	1.5 - 21	Spline fit
45	69Ga(p,2n)68Ge	positron	270.8d(68.3m)	annihilation of	(89.0)	13 - 40	Pade fit
46	natGa(p,x)68Ge	positron	270.8d(68.3m)	β <sup>+</sup>		11.5 - 60	Spline fit
47	85Rb(p,4n)82Sr	positron	25.55d(1.3m)		(95.0)	36.5 - 70	Spline fit
48	natRb(p,4n)82Sr	positron	25.55d(1.3m)				Spline fit

\*The long lived <sup>68</sup>Ge and <sup>82</sup>Sr are produced commonly by spallation. Within parenthesis the data for <sup>68</sup>Ga(68.3m) & <sup>82</sup>Rb(1.3m)

**Table 2. Q and energy thresholds values**

No.	Reaction	Selected for QM	QM [MeV]	Eth [MeV]	Target AWR	E <sub>els</sub> [MeV]	E <sub>0</sub> [MeV]
1	27Al(p,x)22Na	27Al(p,npa)22Na	-22.5110	23.5920	26.749754	0	25.2000
2	27Al(p,x)24Na	27Al(p,p3He)24Na	-23.7104	24.7501	26.749754	0	27.7820
3	NatTi(p,x)48V	47Ti(p,g)48V	6.8319	0.0000	47.467127	0	4.5000
4	NatNi(p,x)57Ni	58Ni(p,np)57Ni	-12.2190	12.4390	58.189157	0	13.0000
5	NatCu(p,x)56Co	63Cu(p,4na)56Co	-39.0980	39.8150	62.999756	0	45.0000
6	NatCu(p,x)62Zn	63Cu(p,2n)62Zn	-13.2620	13.4820	62.999756	0	14.0000
7	NatCu(p,x)63Zn	63Cu(p,n)63Zn	-4.1492	4.2168	62.999756	0	4.3000
8	NatCu(p,x)65Zn	65(p,n)65Zn	-2.1341	2.1679	62.999756	0	2.2000
9	27Al(d,x)22Na	27Al(d,ta)22Na	-16.2537	17.8922	26.749754	0	19.0000
10	27Al(d,x)24Na	27Al(d,pa)24Na	-5.3574	5.8485	26.749754	0	10.0000
11	NatTi(d,x)48V	47Ti(d,n)48V	4.6073	0.0000	47.467127	0	2.0000
12	NatFe(d,x)56Co	54Fe(d,g)56Co	16.1602	0.0000	55.367067	0	7.8460
13	NatNi(d,x)61Cu	60Ni(d,n)61Cu	2.5759	0.0000	58.189157	0	2.2000
14	27Al(3He,x)22Na	27Al(3He,2a)22Na	-1.9333	2.2407	26.749754	0	8.0000
15	27Al(3He,x)24Na	27Al(3He,6Be)24Na	-12.2220	13.9800	26.749754	0	20.0000
16	NatTi(3He,x)48V	46Ti(3He,p)48V	7.9920	0.0000	47.467127	0	4.5000
17	27Al(a,x)22Na	27Al(a,n2a)22Na	-22.5110	27.5190	26.749754	0	29.0000
18	27Al(a,x)24Na	27Al(a,7Be)24Na	-22.1238	26.5540	26.749754	0	33.0000
19	NatTi(a,x)51Cr	47Ti(a,g)51Cr	8.9379	0.0000	47.467127	0	5.0000
20	NatCu(a,x)66Ga	63Cu(a,n)66Ga	-7.5010	7.9860	62.999756	0	8.0000
21	NatCu(a,x)67Ga	63Cu(a,g)67Ga	3.7254	0.0000	62.999756	0	12.7000
22	NatCu(a,x)65Zn	63Cu(a,d)65Zn	-10.3792	11.0611	62.999756	0	15.0000
23	67Zn(p,n)67Ga	67Zn(p,n)67Ga	-1.7828	1.8101	66.352194	0	2.0000
24	68Zn(p,2n)67Ga	68Zn(p,2n)67Ga	-11.9810	12.1642	67.341340	0	13.0000
25	123Te(p,n)123I	123Te(p,n)123I	-2.0167	2.0332	121.848465	0	3.8000
26	124Te(p,2n)123I	124Te(p,2n)123I	-11.4420	11.5360	122.838434	0	12.0000
27	124Te(p,n)124I	124Te(p,n)124I	-3.9419	3.9743	122.838434	0	5.8000
28	82Kr(p,2n)81Rb	82Kr(p,2n)81Rb	-13.9860	14.1620	81.209808	0	14.4000
29	NatKr(p,2n)81Rb	82Kr(p,2n)81Rb	-13.9860	14.1620	83.080141	0	14.3000
30	203Tl(p,3n)201Pb	203Tl(p,3n)201Pb	-17.4035	17.4900	201.228698	0	18.0000
31	203Tl(p,2n)202Pbm	203Tl(p,2n)202Pbm	-8.6810	8.7250	201.228698	2.16983	9.0000
32	203Tl(p,4n)200Pb	203Tl(p,4n)200Pb	-24.5180	24.6420	201.228698	0	27.5000
33	111Cd(p,n)111In	111Cd(p,n)111In	-1.6480	1.6630	109.951461	0	3.6000
34	112Cd(p,2n)111In	112Cd(p,2n)111In	-11.0460	11.1470	110.941458	0	11.4000
35	127I(p,5n)123Xe	127I(p,5n)123Xe	-36.7960	37.1000	125.814297	0	37.3000
36	127I(p,3n)125Xe	127I(p,3n)125Xe	-18.7230	18.8750	125.814297	0	20.0000
37	124Xe(p,2n)123Cs	124Xe(p,2n)123Cs	-15.4620	15.5900	122.841484	0	16.5000
38	124Xe(p,np)123Xe	124Xe(p,np)123Xe	-10.4700	10.5560	122.841484	0	16.4000
39	14N(p,a)11C	14N(p,a)11C	-2.9231	3.2175	13.882781	0	4.0000
40	16O(p,a)13N	16O(p,a)13N	-5.2184	5.6567	15.857511	0	5.8000
41	15N(p,n)15O	15N(p,n)15O	-3.5363	3.7910	14.871251	0	3.7200
42	14N(d,n)15O	14N(d,n)15O	5.0724	0.0000	13.882781	0	0.6000
43	18O(p,n)18F	18O(p,n)18F	-2.4358	2.5824	17.844539	0	2.5000
44	NatNe(d,x)18F	20Ne(d,a)18F	2.7954	0.0000	20.006690	0	1.5400
45	69Ga(p,2n)68Ge	69Ga(p,2n)68Ge	-11.1980	11.3660	68.333477	0	12.5000
46	NatGa(p,x)68Ge	69Ga(p,2n)68Ge	-11.1980	11.3660	69.124117	0	12.5000
47	85Rb(p,4n)82Sr	85Rb(p,4n)82Sr	-31.1550	31.5430	84.182356	0	34.0000
48	NatRb(p,4n)82Sr	85Rb(p,4n)82Sr	-31.1550	31.5430	84.733554	0	34.0000

**Table 3. Additional data for formatting an evaluated nuclear data file**

No.	Reaction	NSU	MAT	ZA	MF	MT	MATP	ZAP	LSF
	B								
1	27Al(p,x)22Na	10010	1325	13027	10	5	1122	11022	1
2	27Al(p,x)24Na	10010	1325	13027	10	5	1128	11024	2
3	natTi(p,x)48V	10010	2200	22000	10	5	2319	23048	0
4	natNi(p,x)57Ni	10010	2800	28000	10	5	2822	28057	0
5	natCu(p,x)56Co	10010	2900	29000	10	5	2716	27056	1
6	natCu(p,x)62Zn	10010	2900	29000	10	5	3019	30062	2
7	natCu(p,x)63Zn	10010	2900	29000	10	5	3022	30063	3
8	natCu(p,x)65Zn	10010	2900	29000	10	5	3028	30065	4
9	27Al(d,x)22Na	10020	1325	13027	10	5	1122	11022	1
10	27Al(d,x)24Na	10020	1325	13027	10	5	1128	11024	2
11	natTi(d,x)48V	10020	2200	22000	10	5	2319	23048	0
12	natFe(d,x)56Co	10020	2600	26000	10	5	2716	27056	0
13	natNi(d,x)61Cu	10020	2800	28000	10	5	2919	29061	0
14	27Al(3He,x)22Na	20030	1325	13027	10	5	1122	11022	1
15	27Al(3He,x)24Na	20030	1325	13027	10	5	1128	11024	2
16	natTi(3He,x)48V	20030	2200	22000	10	5	2319	23048	0
17	27Al(a,x)22Na	20040	1325	13027	10	5	1122	11022	1
18	27Al(a,x)24Na	20040	1325	13027	10	5	1128	11024	2
19	natTi(a,x)51Cr	20040	2200	22000	10	5	2428	24051	0
20	natCu(a,x)66Ga	20040	2900	29000	10	5	3116	31066	1
21	natCu(a,x)67Ga	20040	2900	29000	10	5	3119	31067	2
22	natCu(a,x)65Zn	20040	2900	29000	10	5	3028	30065	3
23	67Zn(p,n)67Ga	10010	3034	30067	3	4	3119	31067	0
24	68Zn(p,2n)67Ga	10010	3037	30068	3	16	3119	31067	0
25	123Te(p,n)123I	10010	5234	52123	3	4	5313	53123	0
26	124Te(p,2n)123I	10010	5237	52124	3	16	5313	53123	0
27	124Te(p,n)124I	10010	5237	52124	3	4	5316	53124	0
28	82Kr(p,2n)81Rb	10010	3637	36082	3	16	3713	37081	0
29	natKr(p,2n)81Rb	10010	3600	36000	3	16	3713	37081	0
30	203Tl(p,3n)201Pb	10010	8125	81203	3	17	8216	82201	0
31	203Tl(p,2n)202Pbm	10010	8125	81203	3	16	8220	82202	1
32	203Tl(p,4n)200Pb	10010	8125	81203	3	37	8213	82200	0
33	111Cd(p,n)111In	10010	4840	48111	3	4	4919	49111	0
34	112Cd(p,2n)111In	10010	4843	48112	3	16	4919	49111	0
35	127I(p,5n)123Xe	10010	5325	53127	3	47	5422	54123	0
36	127I(p,3n)125Xe	10010	5325	53127	3	17	5428	54125	0
37	124Xe(p,2n)123Cs	10010	5425	54124	3	16	5595	55123	0
38	124Xe(p,np)123Xe	10010	5425	54124	3	28	5422	54123	0
39	14N(p,a)11C	10010	725	7014	3	107	622	6011	0
40	16O(p,a)13N	10010	825	8016	3	107	722	7013	0
41	15N(p,n)15O	10010	728	7015	3	4	822	8015	0
42	14N(d,n)15O	10020	725	7014	3	4	822	8015	0
43	18O(p,n)18F	10010	831	8018	3	4	922	9018	0
44	NatNe(d,x)18F	10020	1000	10000	3	5	922	9018	0
45	69Ga(p,2n)68Ge	10010	3125	31069	3	16	3219	32068	0
46	natGa(p,x)68Ge	10010	3100	31000	3	5	3219	32068	0
47	85Rb(p,4n)82Sr	10010	3725	37085	3	37	3819	38082	0
48	natRb(p,4n)82Sr	10010	3700	37000	3	37	3819	38082	0

### *2.3 Additional general data*

Material numbers (MAT), ZA numbers for target nuclides as well as for product nuclides (MATP, ZAP) were defined following the ENDF-6 conventions. Similarly the reaction types were assigned according to the ENDF-6 formats rules. Table 3 shows the selected values for these parameters.

### *2.4 Evaluated nuclear data file generation*

An evaluated nuclear data file was generated for each material and incident particle. For all materials the general information file MF=1 was always prepared from the information available from the IAEA-TECDOC [1] and the corresponding web page.

The production cross sections of the monitor reactions were included on the ENDF-6 file 10 (MF=10). Some targets from this group of reactions have several final products for the summation reaction type MT=5. The structure of MF=10 allows a correct description of these cases. For the gamma and positron emitter groups the cross section file MF=3 was used. In all cases the radioactive decay data file MF=8 is given to specify the end products of the reaction. In Table 3 information concerning the files (MF) and sections (MT) used to define the cross section data is presented.

A FORTRAN-77 code (w2e6.f) was written to perform the conversion into the ENDF-6 format from text-formatted input. The main procedures built in the code are briefly described below. Definition of the ENDF-6 format parameters is given in reference [2].

#### *2.4.1 MF=1 general information file*

Section MT=451 is given. The resonance indicator LRP was set equal to -1, no resonance file (MF=2). The fission indicator LFI was set to zero. It means that the material does not fission. NLIB=51, NMOD=1, LDRV=0 and NFOR=6 were used for all materials. The sub-library number NSUB was selected according to the incident particle. Table 3 also shows the values assigned to NSUB. The parameters ELIS, STA, LIS and LISO were properly selected. The reaction directory is also included. A typical MF=1 is given in Annex 1.

#### *2.4.2 MF=3 cross section file or MF=10 nuclide production*

As mentioned above for all gamma and positron emitters the cross sections are given in file MF=3.

The reaction Q-value (QI) was given equal to the mass-difference Q-value (QM) for reactions with no intermediate states in the residual nucleus and without complex breakup (LR=0). For the reaction  $^{203}\text{Tl}(p,2n)^{202\text{m}}\text{Pb}$  the value of QI was calculated as QM for the ground state of the residual nucleus minus the energy of the excited level in this system. The energy of the excited state was calculated using the IAEA/NDS Nuclear Data Services, particularly the web application NUDAT. Table 2 presents the values of the excitation energy ELFS.

Cross sections are given from the threshold energy to an upper common energy limit. In case of exothermic reaction the lower limit is set to 1.0e-5 eV. Table 2 includes the value of E<sub>0</sub>, which is the lower energy given by evaluators. Below this value towards the threshold the cross section was extrapolated using the ENDF-6 interpolation law 6 for charged particles [2]. This law is based on the limiting forms of the Coulomb penetrabilities for exothermic reactions at low energy and for endothermic reactions near the threshold.

A cross section of 0.0 is specified at the threshold energy, and also at the pseudo-threshold energy above which the cross section becomes significant. This point is double valued. Below pseudo-threshold energy the constant (INT=1) interpolation law is applied. Between the effective threshold and the next specified cross-section at  $E_0$  the INT=6 interpolation law is used and few points (5-10) are introduced to give an idea of the cross section shape.

The evaluators gave a set of recommended values according to the method presented in the last column of Table 1. Three new equidistant points were introduced in each original energy subinterval keeping the intention of evaluators. A cubic spline fit based on the recommended values was applied to obtain these new points, except in the first subinterval where the interpolation law INT=6 was used. For all other points up to the upper energy limit the interpolation law INT=2 (lin-lin) was assumed.

There are some reactions of the same material with an apparent upper energy limit lower than the upper limit for the material. Such cross sections were double valued at the highest energy for which the cross section is non-zero. The value of the cross section at the discontinuity was set to zero, and was followed by another zero value at the upper energy limit. Interpolation law INT=1 was set in this extra energy range.

#### 2.4.3 MF=8 decay data file

Information about the reaction products is given following ENDF-6 rules. For all cases the NO parameter was set equal to one, implying that decay data for the product nucleus are given elsewhere.

### *2.5. Verification of the evaluated nuclear data files*

The program w2e6 was run over all materials. A tape file for each material and for each type of incident particle was generated. Different plots were prepared using the program PLOTTAB [4]. The processing codes PREPRO-2002 [5] were not extensively used due to limitations of treatment of the interpolation law INT=6 for endothermic reactions. Annex 2 shows a set of such a plots.

## **3. Conclusions**

A set of evaluated nuclear data files in ENDF-6 format from the charged particle cross-section database for medical radioisotope production was prepared and verified.

The data is available from the IAEA/NDS in ENDF-6 format for exchange cross section data.

## **4. Recommendations**

Continue with the data verification and validation program.

## 5. References

- [1] IAEA-TECDOC-1211, "Charged particle cross section database for medical radioisotope production: diagnostic radioisotopes and monitor reactions", IAEA, May 2001.
- [2] IAEA-NDS-76, "ENDF-6 Formats Manual", edited by V. McLane, April 2001
- [3] G.Audi, A.H.Wapstra. "The 1995 Update to the Atomic Mass Evaluation." Nuclear Physics **A595**, 409-480 (1995).
- [4] D. E. Cullen, PLOTTAB, IAEA-NDS-39 Rev.9 The 1996 ENDF Pre-Processing Codes, IAEA, Vienna
- [5] D. E. Cullen, PREPRO 2002: 2002 ENDF/B Pre-Processing Codes, 2002.

## ANNEX-1: Sample MF=1 data file for $^{27}\text{Al}$

IAEA-NDS-CRP LIBRARY FOR MEDICAL RADIOISOTOPE PRODUCTION	900	0	0	0
1. 302700+4 2.674975+1 -1 0 51	11325	1451	1	
0. 000000+0 0.000000+0 0 0 0	61325	1451	2	
9. 986235-1 1.000000+8 1 0 10010	11325	1451	3	
0. 000000+0 0.000000+0 0 0 161	31325	1451	4	
13-AL- 27 IAEA-CRP EVAL-DEC99 ELEVEN EXPERTS FROM THE IAEA-CRP	1325	1451	5	
IAEA-NDS-CPXS-LIB DIST-DEC03 REV1-DEC03	1325	1451	6	
---- IAEA-NDS-CRP-LIB MATERIAL 1325 REVISION 1	1325	1451	7	
---- INCIDENT-PROTON DATA	1325	1451	8	
---- ENDF-6 FORMAT	1325	1451	9	
	1325	1451	10	
*****	1325	1451	11	
FILE DESCRIPTION	1325	1451	12	
	1325	1451	13	
13-AL- 27 EVALUATION FOR MEDICAL RADIOISOTOPE PRODUCTION	1325	1451	14	
	1325	1451	15	
EVALUATED REACTIONS:	1325	1451	16	
	1325	1451	17	
27Al(p,x)22Na T1/2=2.602y G=1275.5KeV(99.94%)	1325	1451	18	
MT= 5 MF=10 MF= 8	1325	1451	19	
	1325	1451	20	
27Al(p,x)24Na T1/2=14.96h G=1368.6KeV(100%),2754.0KeV(99.94%)	1325	1451	21	
MT= 5 MF=10 MF= 8	1325	1451	22	
	1325	1451	23	
	1325	1451	24	
THE EVALUATION IS BASED ON THE WORK DEVELOPED IN THE FRAME	1325	1451	25	
OF THE IAEA CO-ORDINATED RESEARCH PROJECT: ON DEVELOPMENT OF	1325	1451	26	
REFERENCE CHARGED PARTICLE CROSS-SECTION DATABASE FOR	1325	1451	27	
MEDICAL RADIOISOPe PRODUCTION, 1995-1999.	1325	1451	28	
	1325	1451	29	
FOR COMPLETE DESCRIPTION OF THE EVALUATED METHODS SEE	1325	1451	30	
IAEA-TEC-DOC-1211, CHARGED PARTICLE CROSS-SECTION FOR	1325	1451	31	
MEDICAL RADIOISOTOPE PRODUCTION: DIAGNOSTIC RADIOISOTOPES AND	1325	1451	32	
MONITOR REACTIONS, IAEA, VIENNA, MAY 2001, (285 PP.), BY	1325	1451	33	
S. M. QAIM (FZ JULICH, GERMANY)	1325	1451	34	
T. F. TARKANYI (ATOMKI, HUNGARY)	1325	1451	35	
K. GUL (PINST, PAKISTAN)	1325	1451	36	
A. HERMANNE (VUB, BELGIUM)	1325	1451	37	
M. G. MUSTAFA (LLNL, USA)	1325	1451	38	
F. M. NORTIER (NAC, SOUTH AFRICA)	1325	1451	39	
B. SCHOLTEN (FZ JULICH, GERMANY)	1325	1451	40	
Y. SHUBIN (FEI, RUSSIAN FEDERATION)	1325	1451	41	
S. TAKACS (ATOMKI, HUNGARY)	1325	1451	42	
Y. ZHUANG (CIAE, CHINA)	1325	1451	43	
P. OBLOZINSKY (IAEA)	1325	1451	44	
	1325	1451	45	
CONVERSION INTO ENDF-6 FORMAT BY	1325	1451	46	
D. L. ALDAMA (IAEA/NDS CONSULTANT), NOV. 2003	1325	1451	47	
	1325	1451	48	
THE CROSS SECTION VALUES WERE TAKEN FROM THE RECOMMENDED ONES	1325	1451	49	
GIVEN IN THE IAEA-TECDOC-1211. TOWARDS LOWER ENERGIES THE	1325	1451	50	
ORIGINAL EVALUATION WAS COMPLEMENTED BY EXTRAPOLATION	1325	1451	51	
USING ENDF-6 INTERPOLATION LOW 6 FOR CHARGED PARTICLES	1325	1451	52	
	1325	1451	53	
REFERENCES	1325	1451	54	
	1325	1451	55	
(A) References for 27Al(p,x)22Na	1325	1451	56	
	1325	1451	57	
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	1325	1451	59	
2. Cumming J.B.: Absolute cross section for the 12C(p,pn)11C	1325	1451	60	
	1325	1451	61	
	1325	1451	62	
	1325	1451	63	
	1325	1451	64	
	1325	1451	65	
	1325	1451	66	

reaction at 50 MeV. Nucl. Phys. 49 (1963) 417 Exfor: B0095	1325 1451	67
	1325 1451	68
	1325 1451	69
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	1325 1451	71
	1325 1451	72
	1325 1451	73
	1325 1451	74
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	1325 1451	76
	1325 1451	77
	1325 1451	78
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	1325 1451	80
	1325 1451	81
	1325 1451	82
	1325 1451	83
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	1325 1451	85
	1325 1451	86
	1325 1451	87
	1325 1451	88
	1325 1451	89
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	1325 1451	91
	1325 1451	92
	1325 1451	93
	1325 1451	94
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	1325 1451	96
	1325 1451	97
	1325 1451	98
	1325 1451	99
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	1325 1451	101
	1325 1451	102
	1325 1451	103
	1325 1451	104
(B) References for $^{27}\text{Al}(p,x)^{24}\text{Na}$	1325 1451	105
	1325 1451	106
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	1325 1451	108
	1325 1451	109
	1325 1451	110
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	1325 1451	112
	1325 1451	113
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	1325 1451	115
	1325 1451	116
	1325 1451	117
	1325 1451	118
	1325 1451	119
	1325 1451	120
	1325 1451	121
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	1325 1451	123
	1325 1451	124
	1325 1451	125
	1325 1451	126
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	1325 1451	128
	1325 1451	129
	1325 1451	130
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	1325 1451	132
	1325 1451	133
	1325 1451	134
	1325 1451	135
	1325 1451	136

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Exfor: A0344			
	1325	1451	138
	1325	1451	139
	1325	1451	140
	1325	1451	141
	1325	1451	142
	1325	1451	143
	1325	1451	144
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	1325	1451	146
	1325	1451	147
	1325	1451	148
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Exfor: D0053			
	1325	1451	150
	1325	1451	151
	1325	1451	152
	1325	1451	153
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Exfor: B0073			
	1325	1451	155
	1325	1451	156
	1325	1451	157
	1325	1451	158
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Exfor: P0049			
	1325	1451	160
	1325	1451	161
	1325	1451	162
	1325	1451	163
*****	1325	1451	164
	1325	1451	165
1	451	168	
8	5	3	
10	5	235	
	11325	1451	166
	11325	1451	167
	11325	1451	168
	0	0	099999
	0	0	0

## ANNEX-2 Sample verification plots



